

	MAX. FRAME SIZE (IN.)	IMPACT
Double Hung	45-1/2" x 80-7/16"	NO
Transom	45-1/2" x 29-1/2"	NO
	APPLICABLE FOR SINGLE UNITS ONLY	

FRAME ANCHOR REQUIREMENTS TABLE		
FRAME/CLIP TO OPENING FASTENER TYPE		MINIMUM EDGE DIST.
#10 PFH screws into frame and wood substrate	1-1/4"	See pg. 3
#8 PFH Zinc treated screws into clip and wood substrate at an angle	1-1/2"	
#8 PFH Zinc treated screws into clip and frame	FULL	See pg. 2

Installation Method		
Installation Clips	Screws thru the Frame	
Double Hung Sides = 11-31/64" from corners and on center Head* = None Sill = None	Double Hung Sides = #10 PFH screws spaced 8-15/16" from corners and on center Head* = None Sill = None	
Transom Sides = 14-3/4" from corners Head = 15-11/64" from corners and on center Sill* = None	Transom Sides = #10 PFH screws spaced 14-3/4" from corners Head = #10 PFH screws spaced 11-3/8" from	
Note: For individual units, see page 4.	corners and on center Sill = None	
	*Note: For individual units, see page 4.	

EXTERIOR ELEVATION

GENERAL NOTES

- 1. These units have been tested, analyzed, Hallmark certified, and FBC approved.
- 2. Bucking, openings, and bucking fasteners must be properly designed and installed to transfer wind loads to the structure. The unit was tested with 1/2" rough opening gap.
- 3. These units were tested with ponderosa pine bucks, Florida building code requires preservative treated southern pine bucks.
- 4. All hardware and fasteners shall be in accordance with these drawings and may not vary unless specifically mentioned on the drawings.
- 5. These units have been tested in accordance with and meet the requirements of the Florida Building Code.
- 6. Impact shutters are required only with non-impact units.
- 7. All anchors shall be installed as specified on these drawings. Specified embedment base material shall be beyond wall finish or stucco.
- 8. Testing of one wood species covers all other species with an equal or higher modulus of elasticity and modulus of rupture.
- 9. Testing of primed covers testing of clad as long as cladding is not structural (extruded), or wraps around the gasket.
- 10. Testing of windows and doors with a given width and thickness of solid stiles and rails, covers products with wider and thicker solid stiles and rails provided that construction details are consistent.
- 11. Any fixed geometric shape that fits within the tested/approved size for a particular product type is qualified by the rectangular shape provided that the frame, sash, panels, components, and construction remain the same.
- 12. All fixed shaped units must fit inscribed into the allowable rectangular units and be governed by allowable design pressure or the respective rectangular unit.
- 13. Shims need to be located a maximum of 4" from each corner and a maximum of 4" from each anchor location.
- 14. Plywood was used during testing to simulate the finished exterior of the structure. Actual finished exteriors will vary.
- 15. Testing of a combination assembly qualifies the individual units of that assembly with width & height less than or equal to the individual test unit size. Anchorage of the individual units shall be at all perimeter locations in accordance with these drawings.

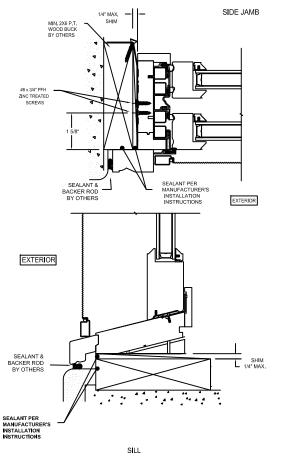


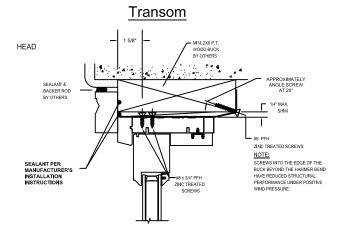
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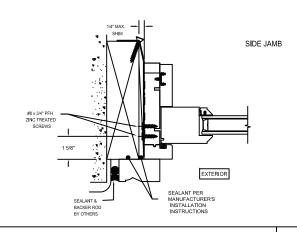
FL# 26892		R&D No. 16035
	Revision	Drawn By: JRK
Α		Date: 3/15/18
В		Sheet: 1 of 4
О		Drawing No. 16035

Installation Clip Installation - Combination Units

Double Hung







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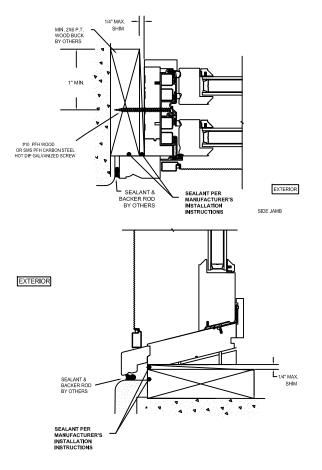


1323 South 11th Ave. Wausau, WI 54401 715-842-5666

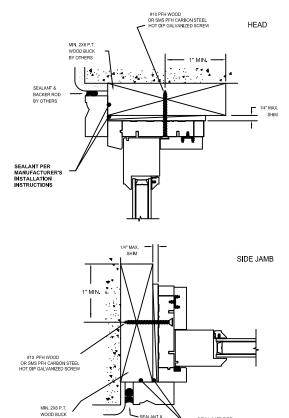
FL# 26892		R&D No. 16035
	Revision	Drawn By: JRK
Α	SES 12/20/20	Date: 3/15/18
В		Sheet: 2 of 4
С		Drawing No. 16035A

Screw Installation - Combination Units

Double Hung



<u>Transom</u>



BY OTHERS

EXTERIOR

BACKER ROD BY OTHERS SEALANT PER

GENERAL NOTES

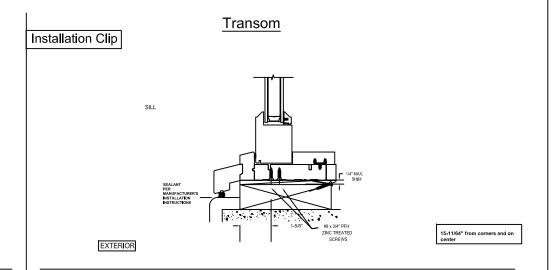
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1323 South 11th Ave. Wausau, WI 54401 715-842-5666

FL# 26892		R&D No. 16035
Revision		Drawn By: JRK
4	SES 12/20/20	Date: 03/15/18
3		Sheet: 3 of 4
2		Drawing No. 16035B

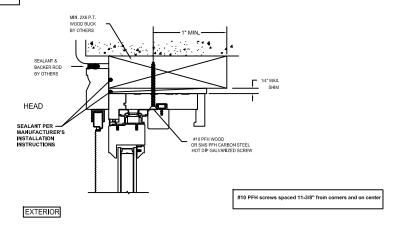
Double Hung Installation Clip APPROXIMATELY SEALANT & BACKER RO BY OTHERS SHIM SEALANT PER MANUFACTURER'S INSTALLATION — INSTRUCTIONS ZINC TREATED SCREWS HEAD NOTE: SCREWS INTO THE EDGE OF THE #8 x 3/4" PEH BUCK BEYOND THE HAMMER BEND HAVE REDUCED STRUCTURAL SCREWS PERFORMANCE UNDER POSITIVE WIND PRESSURE



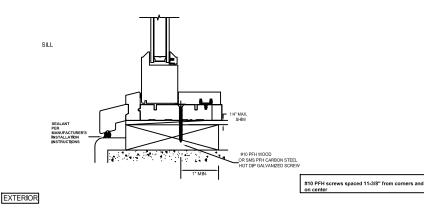
Screw Installation

Additional Detail for Individual Units

EXTERIOR



Screw Installation



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15-11/64" from corners and on

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FL# 26892		R&D No. 16035
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Α	SES 12/20/20	Date: 3/15/18
В		Sheet: 4 of 4
С		Drawing No. 16035C